



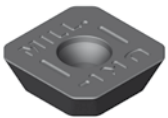
Jongen Werkzeugtechnik GmbH & Co. KG

Internal Product Information



New inserts FP 141 with the coating types HT50 and KT28 are now available for our Face Mills 140.

Technical Data:

	FP 141 HT50	11,20 €/piece	Measures: 14,3x14,3x4,0, Insert seat: A13 Precision ground insert, chamfered and rounded cutting edge, reinforced cutting edge, supporting and cutting surfaces ground Packing units: 10 pcs.
	FP 141 KT28	11,20 €/piece	

* price plus V.A.T.

The Coating HT50:

Code 22, ISO-Classification P30-P35

Very tough carbide type with a new developed TIALN-coating for middle up to high cutting speeds for high tooth feed rates. This quality is especially suitable for dry milling. Application areas are roughing and finishing almost all materials such as, structural steel, tool steel, tempered steel, unalloyed, low alloyed and high grade steel, as well as grey cast iron, grey cast iron with globular graphite etc.

The Coating KT28:

Code: 23, ISO-Classification K15-K20

Very hard wearing carbide type with a new developed TIALN-coating for medium to high cutting speeds with high tooth feed rates, for machining cast iron such as grey, tempered, vermicular, graphite and globular graphite cast iron.